

This page is mainly introduced the C120U Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of C120U, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Datasheet for Steel Grades Tool Steel And Hard Alloy C120U

| C120U Standard Number: |                                   |  |  |  |  |
|------------------------|-----------------------------------|--|--|--|--|
| ITEM                   | ITEM Standard Number Descriptions |  |  |  |  |
|                        |                                   |  |  |  |  |

| C120U Chemical composition(mass fraction)(wt.%) |                          |           |        |        |    |    |    |    |       |
|---|--------------------------|-----------|--------|--------|----|----|----|----|-------|
|   | Chemical Min.(%) Max.(%) |           |        |        |    |    |    |    |       |
| С   | Si                       | Mn        | Р      | S      | Cr | Ni | Мо | V  | Та    |
| 1.00-1.10                                       | 0.10-0.30                | 0.10-0.40 | ≤0.030 | ≤0.030 |    |    |    |    |       |
| W   | N                        | Cu        | Со     | Pb     | В  | Nb | AI | Ti | Other |
|   |                          |           |        |        |    |    |    |    |       |

| C120U Physical Properties |         |             |  |  |  |
|---------------------------|---------|-------------|--|--|--|
| Tensile strength          | 115-234 | σb/MPa      |  |  |  |
| Yield Strength            | 23      | σ 0.2 ≥/MPa |  |  |  |
| Elongation                | 65      | δ5≥ (%)     |  |  |  |
| ψ                         | -       | ψ≥ (%)      |  |  |  |
| Akv                       | -       | Akv≥/J      |  |  |  |
| HBS                       | 123-321 | -           |  |  |  |
| HRC                       | 30      | -           |  |  |  |

| C120U Mechanical Properties |         |             |  |  |  |
|-----------------------------|---------|-------------|--|--|--|
| Tensile strength            | 231-231 | σb/MPa      |  |  |  |
| Yield Strength              | 154     | σ 0.2 ≥/MPa |  |  |  |



| Elongation | 56      | δ5≥(%) |
|------------|---------|--------|
| Ψ          | -       | ψ≥(%)  |
| Akv        | -       | Akv≥/J |
| HBS        | 235-268 | -      |
| HRC        | 30      | -      |

|           | C120U Heat Treatment Regime                     |              |              |              |  |  |  |
|-----------|---|--------------|--------------|--------------|--|--|--|
| Annealing | Annealing Quenching Tempering Normalizing Q & T |              |              |              |  |  |  |
|           | $\checkmark$                                    | $\checkmark$ | $\checkmark$ | $\checkmark$ |  |  |  |

| C120U Range of products |   |                               |   |  |  |  |  |
|-------------------------|---|-------------------------------|---|--|--|--|--|
| Product type            | Products                                    | Dimension                     | Processes                                   | Deliver Status   |  |  |  |
| Plates / Sheets         | Plates / Sheets                             | 0.08-200mm(T)*W*L             | Forging, hot rolling and cold rolling       | Annealed, Solution and<br>Aging, Q+T, ACID-<br>WASHED, Shot Blasting |  |  |  |
| Steel Bar               | Round Bar, Flat Bar,<br>Square Bar          | Φ8-1200mm*L                   | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning,<br>Shot Blasting,                              |  |  |  |
| Coil / Strip            | Steel Coil /Steel Strip                     | 0.03-16.0x1200mm              | Cold-Rolled & Hot-<br>Rolled                | Annealed, Solution and<br>Aging, Q+T, ACID-<br>WASHED, Shot Blasting |  |  |  |
| Pipes / Tubes           | Seamless Pipes/Tubes,<br>Welded Pipes/Tubes | OD:6-219mm x<br>WT:0.5-20.0mm | Hot extrusion, Cold<br>Drawn, Welded        | Annealed, Solution and<br>Aging, Q+T, ACID-<br>WASHED                |  |  |  |

## We can produce Tool Steel And Hard Alloy the specifications follows: