

This page is mainly introduced the HM Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of HM, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Tool Steel And Hard Alloy HM

HM Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

HM Chemical composition(mass fraction)(wt.%)

| Chemical | | | Min.(%) | | | | Max.(%) | | | |
|----------|----|----|---------|----|----|----|---------|----|-------|--|
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta | |
| | | | | | | | | | | |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other | |
| | | | 7.5 | | | | | | | |

HM Physical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | $Akv \geq$ /J |
| HBS | 123-321 | - |
| HRC | 30 | - |

HM Mechanical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |

| | | |
|------------|---------|----------------------|
| Elongation | 56 | $\delta 5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq /J$ |
| HBS | 235-268 | - |
| HRC | 30 | - |

HM Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

HM Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | $\Phi 8$ -1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Tool Steel And Hard Alloy the specifications follows: