

This page is mainly introduced the E256 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of E256, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Tool Steel And Hard Alloy E256

E256 Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

E256 Chemical composition (mass fraction) (wt.%)

| Chemical | | | Min.(%) | | | | Max.(%) | | | |
|----------|----|----|---------|----|----|----|---------|----|----------------------------|--|
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta | |
| | | | | | | | | | | |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other | |
| | | | | | | | | | Ta(Nb)C(%,):0.5, WC(%,):95 | |

E256 Physical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 123-321 | - |
| HRC | 30 | - |

E256 Mechanical Properties

| | | |
|------------------|---------|-----------------|
| Tensile strength | 231-231 | σ_b /MPa |
|------------------|---------|-----------------|

| | | |
|----------------|---------|----------------------------------|
| Yield Strength | 154 | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation | 56 | $\delta_5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq / \text{J}$ |
| HBS | 235-268 | - |
| HRC | 30 | - |

E256 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

E256 Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | $\Phi 8-1200\text{mm} * L$ | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil / Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Tool Steel And Hard Alloy the specifications follows: