

This page is mainly introduced the S22C Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of S22C, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Datasheet for Steel Grades Structure Steel S22C

### S22C Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

### S22C Chemical composition (mass fraction) (wt.%)

| Chemical  |           |           | Min.(%) |       |      |    | Max.(%) |    |       |
|-----------|-----------|-----------|---------|-------|------|----|---------|----|-------|
| C         | Si        | Mn        | P       | S     | Cr   | Ni | Mo      | V  | Ta    |
| 0.20-0.25 | 0.15-0.35 | 0.30-0.60 | 0.030   | 0.035 | 0.20 |    |         |    |       |
| W         | N         | Cu        | Co      | Pb    | B    | Nb | Al      | Ti | Other |
|           | 0.20      | 0.30      |         |       |      |    |         |    |       |

### S22C

### S22C Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ J             |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### S22C Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |

|        |         |                  |
|--------|---------|------------------|
| $\psi$ | -       | $\psi \geq (\%)$ |
| Akv    | -       | Akv $\geq J$     |
| HBS    | 235-268 | -                |
| HRC    | 30      | -                |

### S22C Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### S22C Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil / Steel Strip                 | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Structure Steel the specifications follows:**