

**This page is mainly introduced the 321S51 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 321S51, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel 321S51

321S51 Standard Number:		
ITEM	Standard Number	Descriptions
1	BS 1501-3	Steels for pressure purposes. Specification for corrosion- and heat-resisting steels: plates, sheet and strip
2	BS 3059-2	Steel boiler and superheater tubes. Specification for carbon, alloy and austenitic stainless steel tubes with specified elevated temperature properties

321S51 Chemical composition(mass fraction)(wt.%)									
Chemical		Min.(%)			Max.(%)				
C		0.04			0.10				
Si					1.00				
Mn					2.00				
P					0.045				
S					0.025				
Cr		17.00			19.00				
Mo									
Ni		9.00			12.00				
Ti					0.80				
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Steel boiler and superheater tubes. Specification for carbon, alloy and austenitic stainless steel

tubes with specified elevated temperature properties

321S51 Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

321S51 Mechanical Properties		
Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

321S51 Heat Treatment Regime
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Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

321S51 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Specialsteel the specifications follows:**