

This page is mainly introduced the **HFS304 S31 Datasheet**, including **chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure**, etc. It also contains the use of **HFS304 S31**, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel HFS304 S31

HFS304 S31 Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--|
| 1 | BS 3605-1 | Austenitic stainless steel pipes and tubes for pressure purposes. Specification for seamless tubes |

HFS304 S31 Chemical composition (mass fraction) (wt.%)

| Chemical | | Min.(%) | | Max.(%) | | | | | |
|----------|----|---------|----|---------|----|----|----|----|-------|
| C | | | | 0.07 | | | | | |
| Si | | | | 1.00 | | | | | |
| Mn | | | | 2.00 | | | | | |
| P | | | | 0.045 | | | | | |
| S | | | | 0.025 | | | | | |
| Cr | | 17.00 | | 19.00 | | | | | |
| Mo | | | | | | | | | |
| Ni | | 8.00 | | 11.00 | | | | | |
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other |
| | | | | | | | | | |

Austenitic stainless steel pipes and tubes for pressure purposes.
 Specification for seamless tubes

HFS304 S31 Physical Properties

| | | |
|------------------|---------|-----------------|
| Tensile strength | 115-234 | σ_b /MPa |
| | | |

| | | |
|----------------|---------|----------------------------------|
| Yield Strength | 23 | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation | 65 | $\delta 5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq / \text{J}$ |
| HBS | 123-321 | - |
| HRC | 30 | - |

HFS304 S31 Mechanical Properties

| | | |
|------------------|---------|----------------------------------|
| Tensile strength | 231-231 | σ_b / MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation | 56 | $\delta 5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq / \text{J}$ |
| HBS | 235-268 | - |
| HRC | 30 | - |

HFS304 S31 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

HFS304 S31 Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | $\Phi 8$ -1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil / Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Specialsteel the specifications follows: