

This page is mainly introduced the **HFS 316S33 Datasheet**, including **chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure**, etc. It also contains the use of **HFS 316S33**, such as it is commonly used in **bars, sheet, plates, steel coils, steel pipes, forged and other materials application**.

Datasheet for Steel Grades Specialsteel HFS 316S33

HFS 316S33 Standard Number:

ITEM	Standard Number	Descriptions
1	BS 3605-1	Austenitic stainless steel pipes and tubes for pressure purposes. Specification for seamless tubes

HFS 316S33 Chemical composition(mass fraction)(wt.%)

Chemical		Min.(%)		Max.(%)					
C				0.07					
Si				1.00					
Mn				2.00					
P				0.045					
S				0.03					
Cr		16.50		18.50					
Mo		2.50		3.00					
Ni		11.00		14.00					
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Austenitic stainless steel pipes and tubes for pressure purposes.
 Specification for seamless tubes

HFS 316S33 Physical Properties

Tensile strength	115-234	σ_b /MPa

Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	123-321	-
HRC	30	-

HFS 316S33 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	235-268	-
HRC	30	-

HFS 316S33 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

HFS 316S33 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Specialsteel the specifications follows: