

**This page is mainly introduced the A 216 Grade WCA Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of A 216 Grade WCA, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel A 216 Grade WCA

### A 216 Grade WCA Standard Number:

ITEM	Standard Number	Descriptions
1	A 216/A 216M (2012)	Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service

### A 216 Grade WCA Chemical composition(mass fraction)(wt.%)

Chemical		Min.(%)		Max.(%)					
C				0.08					
Si				1.00					
Mn		7.50		9.00					
P									
S									
Ni		5.00		7.00					
Cr		17.50		22.00					
Al									
Cu									
Ti									
Fe									
N		0.25		0.50					
Mo		2.00		3.00					
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service

### A 216 Grade WCA Physical Properties

Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-
HRC	30	-

### A 216 Grade WCA Mechanical Properties

Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	235-268	-
HRC	30	-

### A 216 Grade WCA Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### A 216 Grade WCA Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar,	$\Phi 8$ -1200mm*L	Forging, hot rolling and	Black, Rough Turning,

	Square Bar		cold rolling, Cast	Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Specialsteel the specifications follows:**