

This page is mainly introduced the J 2613 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of J 2613, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel J 2613

J 2613 Standard Number:		
ITEM	Standard Number	Descriptions
1	SAE J 2613 (2009)	Welded Flash Controlled, High Strength (500 MPa Tensile Strength) Low Alloy Steel Hydraulic Tubing, Sub-Critically Annealed for Bending, Double Flaring, and Bending

J 2613 Chemical composition (mass fraction) (wt.%)										
Chemical		Min.(%)				Max.(%)				
C						0.06				
Si						0.75				
Mn						0.75				
P										
S										
Ni						0.50				
Cr		25.00				27.00				
Al										
Cu						0.20				
Ti										
Fe										
N						0.04				
Mo		0.75				1.50				
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta	
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other	

Welded Flash Controlled, High Strength (500 MPa Tensile Strength) Low Alloy Steel Hydraulic

Tubing, Sub-Critically Annealed for Bending, Double Flaring, and Bending

J 2613 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	123-321	-
HRC	30	-

J 2613 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	235-268	-
HRC	30	-

J 2613 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

J 2613 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Specialsteel the specifications follows: