

This page is mainly introduced the K77 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of K77, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Datasheet for Steel Grades Special Alloy K77

### K77 Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

### K77 Chemical composition (mass fraction) (wt.%)

| Chemical  |      |      | Min.(%)     |                              |             |     | Max.(%)   |           |       |
|-----------|------|------|-------------|------------------------------|-------------|-----|-----------|-----------|-------|
| C         | Si   | Mn   | P           | S                            | Cr          | Ni  | Mo        | V         | Ta    |
| 0.05-0.09 | 0.50 | 0.20 | 0.015       | 0.010000<br>00000000<br>0000 | 14.00-15.25 | Bal | 3.90-4.50 |           |       |
| W         | N    | Cu   | Co          | Pb                           | B           | Nb  | Al        | Ti        | Other |
|           |      |      | 14.00-16.00 |                              | 0.012-0.020 |     | 4.00-4.60 | 3.00-3.70 |       |

### K77

### K77 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_{5\%} \geq$ (%)  |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### K77 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |

|            |         |                      |
|------------|---------|----------------------|
| Elongation | 56      | $\delta 5 \geq (\%)$ |
| $\psi$     | -       | $\psi \geq (\%)$     |
| Akv        | -       | $Akv \geq /J$        |
| HBS        | 235-268 | -                    |
| HRC        | 30      | -                    |

### K77 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### K77 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Special Alloy the specifications follows:**