

This page is mainly introduced the 18MnCr11q Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 18MnCr11q, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Datasheet for Steel Grades Structure Steel 18MnCr11q

### 18MnCr11q Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

### 18MnCr11q Chemical composition (mass fraction) (wt.%)

| Chemical   |           |           | Min.(%) |       |           |     | Max.(%) |    |       |  |
|------------|-----------|-----------|---------|-------|-----------|-----|---------|----|-------|--|
| C          | Si        | Mn        | P       | S     | Cr        | Ni  | Mo      | V  | Ta    |  |
| 0.15- 0.21 | 0.17-0.37 | 0.90-1.20 | 0.035   | 0.035 | 0.90-1.20 | 0.3 |         |    |       |  |
| W          | N         | Cu        | Co      | Pb    | B         | Nb  | Al      | Ti | Other |  |
|            |           | 0.3       |         |       |           |     |         |    |       |  |

### 18MnCr11q

### 18MnCr11q Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### 18MnCr11q Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |

|            |         |                      |
|------------|---------|----------------------|
| Elongation | 56      | $\delta 5 \geq (\%)$ |
| $\psi$     | -       | $\psi \geq (\%)$     |
| Akv        | -       | $Akv \geq J$         |
| HBS        | 235-268 | -                    |
| HRC        | 30      | -                    |

### 18MnCr11q Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### 18MnCr11q Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | $\Phi 8$ -1200mm*L         | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Structure Steel the specifications follows:**