

This page is mainly introduced the Maraging 350 Datasheet, including chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of Maraging 350, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Special Steel Maraging 350

| Maraging 350 Standard Number: | | | | |
|-------------------------------|-----------------|--------------|--|--|
| ITEM | Standard Number | Descriptions | | |

| Maraging 350 Chemical composition(mass fraction)(wt.%) | | | | | | | | | |
|--------------------------------------------------------|--------------------------|------|-------|------|-------|-------|------|------|----------|
| | Chemical Min.(%) Max.(%) | | | | | | | | |
| С | Si | Mn | Р | S | Cr | Ni | Мо | V | Ta |
| 0.03 | 0.10 | 0.10 | 0.01 | 0.01 | | 18.50 | 4.80 | | |
| W | N | Cu | Co | Pb | В | Nb | Al | Ti | Other |
| | | _ | 12.00 | | 0.003 | | 0.10 | 1.40 | Zr: 0.01 |

Maraging 350/Maraging C350/Vascomax C350TM

Common Trade Names: Vascomax® 350

Maraging C350[™] is a nickel-maraging alloy. Maraging C350[™] is a relatively soft but tough material, therefore, readily machined and formed. The aging process of Maraging C350[™] raises the hardness to a level sufficient for many tooling applications. Typical applications of maraging steels are missile and rocket motor cases, wind tunnel models, landing gear components, high performance shafting, gears, and fasteners.

Available forms are seamless pipe, welded pipe, seamless tube, welded tube, bar, wire, sheet, plate, forgings, pipe fittings and flanges.

Steel GradesMaraging 350 Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

| Sheet/Plate content | MIL-S-46850 |
|------------------------|-------------|
| Round Bar/Wire content | MIL-S-46850 |

| Maraging 350 Physical Properties | | | | | |
|----------------------------------|---------|-------------|--|--|--|
| Tensile strength | 115-234 | σb/MPa | | | |
| Yield Strength | 23 | σ 0.2 ≥/MPa | | | |
| Elongation | 65 | δ5≥ (%) | | | |
| Ψ | - | ψ≥ (%) | | | |
| Akv | - | Akv≥/J | | | |
| HBS | 123-321 | - | | | |
| HRC | 30 | - | | | |

| Maraging 350 Mechanical Properties | | | | | |
|------------------------------------|---------|-------------|--|--|--|
| Tensile strength | 231-231 | σb/MPa | | | |
| Yield Strength | 154 | σ 0.2 ≥/MPa | | | |
| Elongation | 56 | δ5≥(%) | | | |
| Ψ | - | ψ≥(%) | | | |
| Akv | - | Akv≥/J | | | |
| HBS | 235-268 | - | | | |
| HRC | 30 | - | | | |

| Maraging 350 Heat Treatment Regime | | | | | |
|------------------------------------|-----------|-----------|-------------|-------|--|
| Annealing | Quenching | Tempering | Normalizing | Q & T | |
| √ | √ | √ | √ | √ | |

| Maraging 350 Range of products | | | | | |
|--------------------------------|------------------------------------|-------------------|---------------------------------------------|----------------------------------------------------------------------|--|
| Product type | Products | Dimension | Processes | Deliver Status | |
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting | |
| Steel Bar | Round Bar, Flat Bar, Square Bar | Ф8-1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, | |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot- Rolled | Annealed, Solution and Aging, Q+T, ACID- | |



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| | | | | WASHED, Shot Blasting |
|---------------|---------------------------------------------|-------------------------------|--------------------------------------|-------------------------------------------------------|
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID- WASHED |

We can produce Special Steel the specifications follows: