This page is mainly introduced the ASTM WCA Datasheet, including chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of ASTM WCA,such as it is commonly used in bars, sheet,plates, steel coils, steel pipes,forged and other materials application.

Datasheet for Steel Grades Special Alloy ASTM WCA

ASTM WCA Standard Number:		
ITEM	Standard Number	Descriptions

ASTM WCA Chemical composition(mass fraction)(wt.%)									
Chemical			Min.(%)				Max.(%)		
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
Max 0.25	Max 0.60	Max 0.70	Max 0.04	Max 0.045	Max 0.50	Max 0.50	Max 0.20	Max 0.03	
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other
		Max 0.30							

ASTM WCA

ASTM WCA Physical Properties		
Tensile strength	115-234	σb/MPa
Yield Strength	23	σ 0.2 ≥/MPa
Elongation	65	δ5≥ (%)
ψ	-	ψ≥ (%)
Akv	-	Akv≥/J
HBS	123-321	-
HRC	30	-

ASTM WCA Mechanical Properties		
Tensile strength	231-231	σb/MPa
Yield Strength	154	σ 0.2 ≥/MPa

Elongation	56	δ5≥(%)
ψ	-	ψ≥(%)
Akv	-	Akv≥/J
HBS	235-268	-
HRC	30	-

ASTM WCA Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

ASTM WCA Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Special Alloy the specifications follows: