

This page is mainly introduced the SCPH21-CF Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SCPH21-CF, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Mould Steel SCPH21-CF

SCPH21-CF Standard Number:		
ITEM	Standard Number	Descriptions

SCPH21-CF Chemical composition (mass fraction) (wt.%)									
Chemical				Min.(%)			Max.(%)		
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

C	Si	Mn	P	S	Cr	Ni
0.15	0.6	0.3-0.6	0.03	0.03	1.0-1.5	≤ 0.5
Mo	Al	Cu	Nb	Ti	W	Ce
0.45-0.6		≤0.5			≤0.1	
5						
N	Co	Pb	B	Other		
				≤0.1		

SCPH21-CF Physical Properties		
Tensile strength	115-234	σ _b /MPa

Yield Strength	23	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	65	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq / \text{J}$
HBS	123-321	-
HRC	30	-

SCPH21-CF Mechanical Properties

Tensile strength	231-231	σ_b / MPa
Yield Strength	154	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	56	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq / \text{J}$
HBS	235-268	-
HRC	30	-

SCPH21-CF Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

SCPH21-CF Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil / Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Mould Steel the specifications follows: