

This page is mainly introduced the SCW49-CF Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SCW49-CF, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Mould Steel SCW49-CF

SCW49-CF Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

SCW49-CF Chemical composition (mass fraction) (wt.%)

| Chemical | | | | Min.(%) | | | Max.(%) | | |
|----------|----|----|----|---------|----|----|---------|----|-------|
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta |
| | | | | | | | | | |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other |
| | | | | | | | | | |

| | | | | | | |
|------|-----|-----|------|-------|----|-------|
| C | Si | Mn | P | S | Cr | Ni |
| 0.22 | 0.8 | 1.5 | 0.04 | 0.04 | | |
| Mo | Al | Cu | Nb | Ti | V | CE |
| | | | | | | ≤0.43 |
| N | Co | Pb | B | Other | | |
| | | | | | | |
| | | | | | | |

SCW49-CF Physical Properties

| | | |
|------------------|---------|-------------|
| Tensile strength | 115-234 | σb/MPa |
| Yield Strength | 23 | σ 0.2 ≥/MPa |

| | | |
|------------|---------|---------------------|
| Elongation | 65 | $\delta 5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | $Akv \geq J$ |
| HBS | 123-321 | - |
| HRC | 30 | - |

| SCW49-CF Mechanical Properties | | |
|--------------------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 56 | $\delta 5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | $Akv \geq J$ |
| HBS | 235-268 | - |
| HRC | 30 | - |

| SCW49-CF Heat Treatment Regime | | | | |
|--------------------------------|-----------|-----------|-------------|-------|
| Annealing | Quenching | Tempering | Normalizing | Q & T |
| √ | √ | √ | √ | √ |

| SCW49-CF Range of products | | | | |
|----------------------------|--|----------------------------|---|---|
| Product type | Products | Dimension | Processes | Deliver Status |
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | $\Phi 8$ -1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Mould Steel the specifications follows: