

**This page is mainly introduced the 1.1157 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.1157, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Carbon Steel 1.1157

### 1.1157 Standard Number:

| Area | Standard | Standard Code | Standard Year | Descriptions |
|------|----------|---------------|---------------|--------------|
|      |          |               |               |              |

### 1.1157 Chemical composition (mass fraction) (wt.%)

| Chemical | Min.(%) | Max.(%) | Similar (%) |
|----------|---------|---------|-------------|
|          |         |         |             |

### 1.1157 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### 1.1157 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

| 1.1157 Heat Treatment Regime |           |           |             |       |
|------------------------------|-----------|-----------|-------------|-------|
| Annealing                    | Quenching | Tempering | Normalizing | Q & T |
| √                            | √         | √         | √           | √     |

| 1.1157 Range of products |  |                            |   |   |
|--------------------------|--|----------------------------|---|---|
| Product type             | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
| Plates / Sheets          | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar                | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip             | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes            | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Carbon Steel the specifications follows:**