

**This page is mainly introduced the 1.2109 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.2109, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Tool Steel 1.2109

### 1.2109 Standard Number:

| Area | Standard | Standard Code | Standard Year | Descriptions |
|------|----------|---------------|---------------|--------------|
|      |          |               |               |              |

### 1.2109 Chemical composition (mass fraction) (wt.%)

| Chemical | Min.(%) | Max.(%) | Similar (%) |
|----------|---------|---------|-------------|
|          |         |         |             |

### 1.2109 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### 1.2109 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

| 1.2109 Heat Treatment Regime |           |           |             |       |
|------------------------------|-----------|-----------|-------------|-------|
| Annealing                    | Quenching | Tempering | Normalizing | Q & T |
| √                            | √         | √         | √           | √     |

| 1.2109 Range of products |  |                            |   |   |
|--------------------------|--|----------------------------|---|---|
| Product type             | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
| Plates / Sheets          | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar                | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip             | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes            | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Tool Steel the specifications follows:**